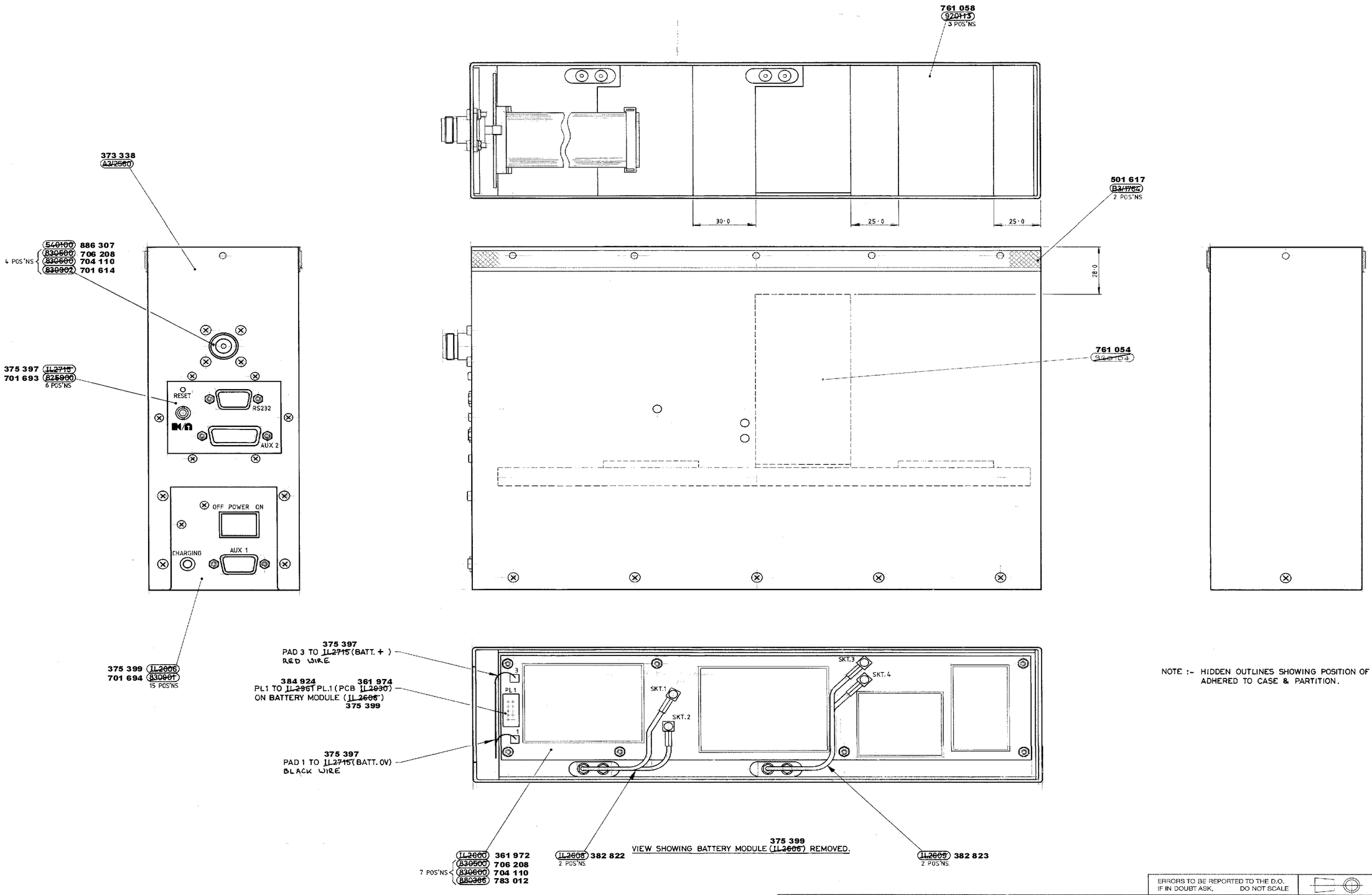

VIEW SHOWING BATTERY MODULE (IL2606) REMOVED.

NOTE :- HIDDEN OUTLINES SHOWING POSITION OF ADHESIVE FOAM (920104, 920105) 761 054
ADHERED TO CASE & PARTITION. 761 047

ISSUE	DATE	CHANGE No.	CHK'D	APP'D
05	03.12.01	0106.03	BDE	PS
4	29.3.01	C/N 01020		
3	13.6.00	C/N 00008		
	16.02.93	FACTORY ISSUE		
2	29.08.90	90067		
	29.08.90	REDRAWN		

ERRORS TO BE REPORTED TO THE D.O. IF IN DOUBT ASK, DO NOT SCALE

CHASE ELECTRICS SURREY KT9 1EU CID 8408 S72D

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GEOMETRIC TOLERANCE SYMBOLS TO BS308: STRAIGHTNESS, FLATNESS, ROUNDNESS, PARALLELISM, SQUARENESS, ANGULARITY, RUN-OUT, POSITION, CONCENTRICITY, SYMMETRY, DIAMETER, DATUM FEATURE

DE-BURR UNLESS OTHERWISE STATED

DIMENSIONS IN MILLIMETRES

TOLERANCES UNLESS OTHERWISE STATED
DIMS. TO 2 DEC. PLACES ±0·1
DIMS. TO 1 DEC. PLACE ±0·2
DIMS. WITHOUT DEC. PLACE ±0·4
HOLE DIAMETER +0·15 −0
ANGULAR ±0°30'
SCREW THREADS B.A. TO B.S. 93 NORMAL
UNIFIED TO B.S.3580
ISO METRIC TO B.S.3643 PD±0·2 or 3

DIMENSIONS APPLY AFTER PLATING

MATERIAL/SPECIFICATION: SEE IL2607 202 275_ST

TREATMENT/FINISH:

USED ON: GPR 44 SERIES

DRAWN	P.H.
CHECKED	
TRACED	
PROD	
QA	
APR	
SCALE	
MASS	lb/Kg

TITLE:- METAL CASE ASSEMBLY

ACTERNA 202 275

DRG. No. A1/2607 SHEET 1 OF 1 SHEETS

150 140 130 120 110 100 90 80 70 60 50 40 30 20 10 mm inches 1 2 3 4 5 6

A1 Chase Stock No. 951412